

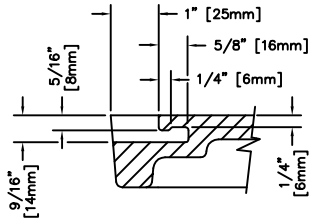
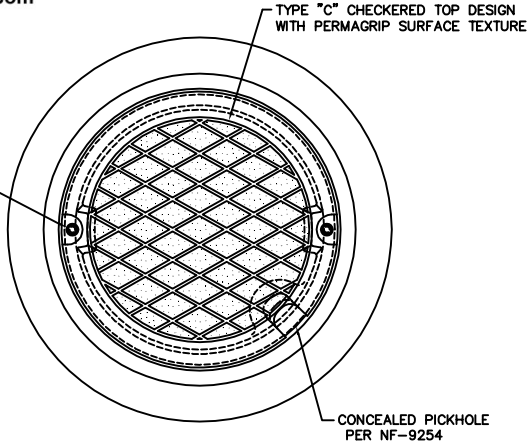
Supplied By:

**TRENCHDRAIN  
SUPPLY**

877-903-7246

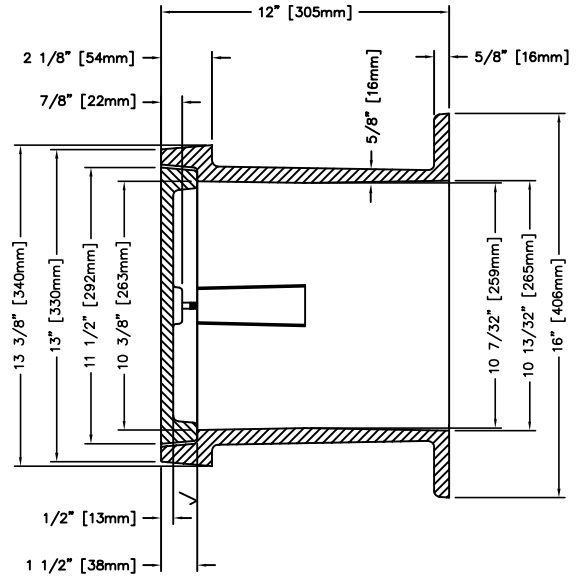
www.trenchdrainsupply.com

(2) 1/4" - 20 X 1 3/4" STNLS. STL.  
HEX. HD. CAP SCREW w/ WASHER



CONCEALED PICKHOLE DETAIL

HALF SCALE



NOTE: ALL DIMENSIONS ARE SHOWN IN ENGLISH AND [METRIC].

COMPONENT NO'S: FRAME 1977-0001, LID 1977-0002

MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B

FINISH: NOT PAINTED

WEIGHT: FRAME - 105#, LID - 20#

10-09-2014	UPDATED FRAME GEOMETRY	REV
10-14-2003	CHNG. LENGTH OF BOLT, WAS 1 1/2"	CRK
5-28-2003	CORRECTED BOLT LUGS ON FRAME	BLR
5-28-2003	REVISED LID PER NEW PATTERN EQUIP.	BLR
5-23-99	ADDED PERMAGRIP TO LID	ELR
DATE	REVISION	INT

DR.	E. REMME	SCALE	1/4"=1"	TITLE:	R-1977 FRAME AND BOLTED LID
CH.		DIM. CHK.			
APP.					
DATE	6-24-93				
				NEENAH FOUNDRY COMPANY	NEENAH WISCONSIN 54908
					NF-1977 400 B